Axi-Draw Class Outline

Intro to Axi-Draw Machines

- 1. Start with the first 7 slides of the Powerpoint
- 2. Highlight that slides 2, 3, 4 we will learn these programs and skills in this class

Software Installation Conversation

- Inkscape and QuartX bundle
 - https://wiki.evilmadscientist.com/Axidraw_Software_Installation
- StippleGen
 - User Guide
 - Software Download
- SquiggleDraw
 - User Guide and Software Download
- Beetleblocks
 - http://beetleblocks.com/run/
- Robo Paint
 - https://github.com/evil-mad/robopaint/releases
- Adobe Illustrator

First Exercise: StippleGen

- 1. Open StippleGen
- 2. Select "Load Image File" once, wait a second, and select it again. Navigate to puppy.jpg

PRIMARY CONTROLS (CHANGING WILL RES	(TART) 🔫	DISPLAY OPTIONS - UPDATED	ON NEXT GENERATION 🗾 👻
2000	STIPPLES	1.75	MIN. DOT SIZE
BLACK STIPPLES, WHITE BACKGR	OUND	4.00	DOT SIZE RANGE
LOAD IMAGE FILE (.PNG, .JPG, OR .GIF)	QUIT	0.00	WHITE CUTOFF
SAVE STIPPLE FILE (.SVG FORMAT)	IMAGE BG >> HIDE	CELLS >> HIDE
SAVE "TSP" PATH (.SVG FORMAT)		PAUSE (TO CALCUL	ATE TSP PATH)
GENERATE FILLED CIRCLES IN OUTP	UT	PLOTTING PATH >> SHOU	UN WHILE PAUSED

- 3. Click onto the blue bar that says Stipples.
- 4. Click onto the blue bar edge and drag right to change the amount of stipples to change stipples.

Let students know that this is standard procedure, clicking once to select the tool, then selecting the edge of the light blue bar to move it. Also let students know there are some binary tools where a click changes between the binary.

- 5. Clicking Black Stipples, White Background, will toggle between inverse and non-inverse black on white.
- 6. Changing Min Dot Size, changes the sizes of the stipples.
- 7. Changing the Dot Size Range creates more or less differently sized stipples.
- To see the image in the background select Image BG >> Hide, it will change to BG >> Show.
- 9. Cells >> Hide can toggle on the cells that create the dots. This can be helpful to better understand how the program is reading your image.
- 10. Generate Filled Circles in output toggles between filled stipples and not filled stipples.
- 11. Saving to SVG is how you save the file to import it into Inkscape.

Second Exercise: SquiggleDraw



1. Open Processing and navigate to the squiggledraw program.

- 2. Select the play button in Processing
- 3. In the dialog box select "LOAD IMAGE."
- 4. Select Plant.jpg

5. Number of Lines will change the lines on the page, this can help with resolution.

6. SquiggleStrength changes how smooth or how angular the squiggles are

7. Detail changes the amount of squiggle by contrast.

8. Frequency creates more squiggles in a line the higher the number is.

9. Resolution Scale is a control for how

detailed you want the lines to be.

10. Line Width changes the how thing the lines are on the page.

11. Black Point and White Point each respectively change the density of the color on the page.

12. When you have finished playing with the setting you can save the SVG file for printing. It automatically saves to the folder the image itself is located.

Watercolor Bot & Beetle Blocks

- 1. Go to <u>http://beetleblocks.com/run/</u>
- 2. Select 2D Mode, Turbo Model, and Grid. Unselect all other options.

Reset Camera	Wireframe	Beetle
Zoom to fit	✓ 2D mode	Axes
	 Turbo mode 	• Grid

For each block to add, you want to set it before you pull it over to the building block area.

3. Colors > Set Hue by selecting the color block and then selecting the color you would like.



- 4. Select Motion > "Go to x: y: z:" type in X: 0, Y: 0, Z: 0
 - a. Then pull under set hue.
- 5. Select Control > Repeat, type in 24 the field, pull under repeat.
- 6. Next type in 24 into another repeat and place it inside of the last repeat.



- 7. Select Shapes > Start Drawing select lines in the place. Put it inside of the inside repeat.
- 8. Select Motion > move (1) type in 1 in the dialogue box, place this under the start drawing block.



- 9. Select Motion > rotate z by (15). Place this underneath move.
- 10. Once again Select Motion > rotate z by (15), place this in between the two repeats.

set hue to 📕
ga to x: 0 y: 0 z: 0
repeat 24
repeat 24
start drawing lines -
move 1
rotate z by 15
Fotate z by 15

a. Playing with these repeats and rotations can create many great generative designs.

11. Click the green lightning bolt in the top right corner, then click the blocks, and the image should



12. The image should look like this



13. Click on the file icon in the left corner and choose "Download 2D lines as..." and a SVG file should be created and automatically download.

Illustrator

Pen Tool

1. Select the Pen Tool in Illustrator. Switch the colors in the color picker by pressing the double arrow, so there is a stroke but no fill.



- 2. To create straight lines, click onto the artboard to place anchor points. Finish the shape by adding more anchor points and closing the shape by clicking the starting anchor point.
- 3. To create lines that are curved, click to create an anchor point. Then while clicking another spot hold the mouse down and drag until you have desired curve. Finish shape by adding more anchor points and closing the shape.
- 4. Open the illustrator file, "PenToolPractice.ai." Click and click and drag on the dotted lines to create the shapes provided. Show the students in the class how to do this too.
- 5. To create a corner anchor point, click once onto the last anchor point made. Tell the students they will use this when creating the top V of the heart.
- 6. Teachers: Walk around during this time to help students troubleshoot.
- 7. When finished, select the heart shape you created, and do a Control+c (Windows) or Command+c (Mac).



- 8. Click onto our document window that has our laser print design in it.
- Paste the heart shape into this file by doing a Control+v (Windows) or Command+v (Mac). Place this shape in the middle of the artboard.
- 10. Using the direct selection tool, show student show to manipulate the anchor points of the heart, to funkify the heart to make it artsy. Click onto the heart once, then click onto an anchor point to manipulate it. To undo a change, press Control+z (Windows) or Command+z (Mac).

Image Trace

- 1. Explain that Image Trace can be used to create vector shapes out of raster images, like a png or jpg.
- 2. Explain to students that this is a quick way to get the outline of something. However, it is no substitute for tracing an image with the Pen Tool by hand.
- 3. Create a new document that has these specifications:
 - a. Width: 7in
 - b. Height: 7in

- c. Orientation: Horizontal
- d. Artboards: 1
- e. Under Advanced Options
- f. Color Mode: RGB Color
- g. Raster Effects: High (300 ppi)
- 4. Drag the class file lighthouse.jpg into the document.
- 5. With the image selected, select "Image Trace" in the properties panel and choose "Black and White logo" from the dropdown.



- 6. To play around with the Image Trace settings, open the Image Trace panel by going to Window > Image Trace.
- 7. Move the threshold slider until you reach a version that looks good to you. This can take some experimenting.



8. After the desired threshold is reached, select Expand in the properties panel. This makes the vector shapes of the image editable by using the Direct Selection and Selection Tools.



9. Click off of the shape to unselect it. Show students how to quickly erase whole parts of the image trace with the Eraser Tool. Explain to students that this is not the best way to delete parts of an image trace, but it is one of the quickest.



- 10. Select the shape, then right-click and choose Ungroup. Show students how to:
 - a. Direct select anchor points to change parts of the design.
 - b. Select anchor points and delete them.
 - c. Apply fills and stokes to some of the shapes to create vector and raster etches.
- 11. Explain to students this is a versatile tool. They can easily create vector etches by creating stroke lines instead of fill. Students can also size up or size down the traced image to fit their design concept.
- 12. Explain to students that raster etching a large picture on a laser cutter would take a very long time and they would have to stay with the laser cutter that whole time. BeAM does not recommend raster etching a large image.

Changing Text to Outlines

- 1. We will be learning vector etching and raster etching using the Text Tool.
- 2. Navigate to the text resources slide and explain to students if they want to look for other fonts for their designs to check out these resources.
- 3. Pick a resource and show them the website.
- 4. We will learn about vector etching first.
- 5. Select the Text Tool. Click, hold, and drag to create a text box. Type the letter "I."
- 6. In the properties panel change text size to 250pt and font to Minion Variable Concept. Let students know they can pick any font.
- 7. Place the I on the left of the artboard.
- 8. In the properties panel change the text size back down to 12 pt.
- Create two more text boxes. Put your name in one and the years of your college experience, ie. 2018-2022 in the other. Font Size: 48pt and Font: Minion Variable Concept. Justification: Right. Let students know they can pick any font they want for this.
- 10. Place these at the bottom right of the door dec. Name above the years.
- 11. When you're finished editing this text, select each text box with the Selection Tool. Right-click and choose, "Create Outlines."



Bringing SVG Files Into Inkscape

- 1. To open the SVG file in Inkscape, right click onto the SVG file and select Inkscape.
- 2. To delete stipples you do not want, use the transform and move tool, click and drag selection boxes around stipples you do not want and select delete on your keyboard.



- 3. Change the document size by selecting File > Document Properties.
- 4. In the page size select US Letter. You can also create a custom size underneath custom size.

Pag	e Guides	Grids	Snap	Color	Scripting	Metadata	License			
Gen	eneral Display units: px									
Pag	e Size									
- []	A4			210.0 x	297.0 mm					
	US Letter			8.5 x 11	L.O in					
)	US Legal			8.5 x 14	4.0 in					
	US Executive	2		7.2 x 10).5 in					
C	rientation:						O Por	trait 💿	Landscape	
-	Custom size									
		Wi	dth:	11.000	00	•		Units:	in 🔻	
		Hei	ght:	8.50000)	•				
	Resize p	age to	content							
-	Scale									
	Scale x:	1.0000	0	•	Scale y:	1.00000	4	User	units per px.	
	While SVG allows non-uniform scaling it is recommended to use only uniform scaling in Inkscape. To set a non-uniform scaling, set the 'viewBox' directly.									
	Viewbox	(

- 5. Using the Transform and Move tool, click, hold, and drag, a selection box around the whole image.
- 6. While holding shift on your keyboard, resize the image to fix the paper size.
- 7. Click onto the image, hold, and drag it onto the new page.

Inkscape Printing: At the end of all the tools

- 1. Plug in AxiDraw into electrical outlet.
- 2. Attach white squaring arm to the bottom of the axi-draw.
- 3. Align drawing board with white square arm.
- 4. Place drawing implement into drawing saddle.
- 5. Open Inkscape on your computer and open your finalized design.
- 6. Plug in the Axi-Draw's USB to your computer.
- 7. Select Extensions > AxiDraw Control.



- 12. Select Setup.
- 13. Make sure Toggle pen between UP, DOWN is selected.

Plot	Setup	Timing	Options	Manual	Layers	Resume	Config		
Basic Setup									
Pen height: UP (%):									
Pen height: DOWN, (%): 53									
Action on 'Apply': ORa						aise pen, turn off motors			
				$ \mathbf{O} $	Toggle	pen betwe	en UP, D	OWN	
 Raise pen and turn off stepper motors to manually move carriage to the Home Corner (upper left). Raise and lower pen to check the vertical positions of the pen for writing and drawing. 									
						Close	Ар	ply	

- 14. On Inkscape change Pen Height UP to a percentage that raises pen up just above the drawing board. To see the change, select Apply in the bottom right corner of the dialogue box.
- 15. On Inkscape change Pen Height DOWN to a percentage that lowers pen to just below the surface of the drawing board. To see the change, select Apply in the bottom right corner of the dialogue box.
- 16. This might take a fews, just keep select apply when you make a change to make sure the pen height is correct.
- 17. Once satisfied with the placement of the pen. Select Plot in the navigation of the dialogue box.
- 18. Using the binder clips, clip your drawing paper to the drawing board.
 - a. Make sure the corner of your drawing paper is aligned with the corner of the drawing board.
- 19. For one image, Copies to Plot should be 1.
- 20. Next, select apply and watch the axi-draw create your piece.

Plot	Setup	Timing	Options	Manual	Layers	Resume	Config		
AxiDraw Control									
	Press 'Apply' to begin plotting. Use other tabs to adjust settings or access additional AxiDraw functions.								
	AxiDraw documentation is online at: http://axidraw.com/docs For technical support or other assistance, please write to contact@evilmadscientist.com								
Multiple Copies:									
C	Copies to Plot:							-	
Seconds of delay between copies: 15									
Tip: Select 0 copies to plot continuously until paused.									
						Close	Ap	bly	